



modified version of sav111 drawing to  
make muzzle dia. .625" at 28" and  
.650" at 22"

|  |           |      |      |
|--|-----------|------|------|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>Unless otherwise specified<br>ANGULAR: MACH ± 1°<br>TWO PLACE DECIMAL ±.010<br>THREE PLACE DECIMAL ±.005 |           | NAME | DATE |
|  | DRAWN     | DL   |      |
|  | CHECKED   |      |      |
|  | ENG APPR. |      |      |
|  | MFG APPR. |      |      |
|  | Q.A.      |      |      |

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WITHOUT THE WRITTEN PERMISSION OF  
Lilja Precision Rifle barrels, Inc. IS  
PROHIBITED.

|   |
|---|
| INTERPRET GEOMETRIC<br>TOLERANCING PER: |
| MATERIAL<br><b>416 Stainless Steel</b>  |
| FINISH<br>DO NOT SCALE DRAWING          |

Note: Calculated weight shown  
at lower right is for full length  
barrel in .308 caliber. Shortening  
barrel and fitting & chambering  
will reduce weight. Changing  
caliber will change weight.

|                        |                     |              |
|------------------------|---------------------|--------------|
| SIZE<br><b>A</b>       | DWG. NO.<br>sav111g | REV          |
| WEIGHT IN POUNDS: 3.09 |                     | SHEET 1 OF 1 |