



Front section taper is .008" per inch so diameter will change by this amount each inch shortened. Original was .590" at 22.5" Original shank length is shorter than 2.5".

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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 Unless otherwise specified
 ANGULAR: MACH ± 1°
 TWO PLACE DECIMAL ±.010
 THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER:
 MATERIAL
416 Stainless Steel
 FINISH
 DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	DL	
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

Note: Calculated weight shown at lower right is for full length barrel in .308 caliber. Shortening barrel and fitting & chambering will reduce weight. Changing caliber will change weight.

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SIZE A	DWG. NO. sako223	REV
WEIGHT IN POUNDS: 2.58		SHEET 1 OF 1