



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH ± 1° TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	NAME	DATE
	DRAWN	DL
	CHECKED	
	ENG APPR.	
	MFG APPR.	
	Q.A.	

Lilja Precision Rifle Barrels, Inc.
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INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 416 Stainless Steel
FINISH
DO NOT SCALE DRAWING

Note: calculated weight shown
at lower right, is for a .22 rim fire
groove diameter at full length.
Shorter lengths and fitting will
reduce weight.

SIZE A	DWG. NO. ruger sp	REV
WEIGHT IN POUNDS: 2.25		SHEET 1 OF 1