



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE
	DRAWN	DL	
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		

**Lilja Precision Rifle Barrels, Inc.**

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PROHIBITED.

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL <b>416 Stainless Steel</b>
FINISH DO NOT SCALE DRAWING

Note: calculated weight shown  
at lower right, is for a .22 rim fire  
groove diameter at full length.  
Shorter lengths and fitting will  
reduce weight.

SIZE <b>A</b>	DWG. NO. ruger28	REV
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WEIGHT IN POUNDS: 2.54      SHEET 1 OF 1