



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$	NAME	DATE
	DRAWN	DL
	CHECKED	
	ENG APPR.	
	MFG APPR.	
	Q.A.	

Lilja Precision Rifle Barrels, Inc.
P.O. Box 372, Plains, MT 59859
406-826-3084
www.riflebarrels.com

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
Lilja Precision Rifle Barrels, Inc. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
Lilja Precision Rifle Barrels, Inc. IS
PROHIBITED.

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 416 Stainless Steel
FINISH DO NOT SCALE DRAWING

Note: calculated weight shown
at lower right, is for a .22 rim fire
groove diameter at full length.
Shorter lengths and fitting will
reduce weight.

SIZE A	DWG. NO. rf91	REV
WEIGHT IN POUNDS: 4.35		SHEET 1 OF 1