



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE
	DRAWN	DL	
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		

Lilja Precision Rifle Barrels, Inc.
P.O. Box 372, Plains, MT 59859
406-826-3084
www.riflebarrels.com

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INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 416 Stainless Steel
FINISH DO NOT SCALE DRAWING

Note: calculated weight shown
at lower right, is for a .22 rim fire
groove diameter at full length.
Shorter lengths and fitting will
reduce weight.

SIZE A	DWG. NO. rf90	REV
WEIGHT IN POUNDS: 2.97		SHEET 1 OF 1