



	NAME	DATE
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH ± 1° TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	DRAWN DL	
	CHECKED	
	ENG APPR.	
	MFG APPR.	
	Q.A.	

**Lilja Precision Rifle Barrels, Inc.**  
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PROHIBITED.

INTERPRET GEOMETRIC  
TOLERANCING PER:  
MATERIAL  
**416 Stainless Steel**  
FINISH  
DO NOT SCALE DRAWING

Note: calculated weight shown  
at lower right, is for a .22 rim fire  
groove diameter at full length.  
Shorter lengths and fitting will  
reduce weight.

SIZE <b>A</b>	DWG. NO. rf77	REV
WEIGHT IN POUNDS: 6.05		SHEET 1 OF 1