



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE
	DRAWN	DL	
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		

**Lilja Precision Rifle Barrels, Inc.**  
P.O. Box 372, Plains, MT 59859  
406-826-3084  
www.riflebarrels.com

**PROPRIETARY AND CONFIDENTIAL**  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
Lilja Precision Rifle Barrels, Inc. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
Lilja Precision Rifle Barrels, Inc. IS  
PROHIBITED.

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL <b>416 Stainless Steel</b>
FINISH DO NOT SCALE DRAWING

Note: calculated weight shown  
at lower right, is for a .22 rim fire  
groove diameter at full length.  
Shorter lengths and fitting will  
reduce weight.

SIZE <b>A</b>	DWG. NO. rf51	REV
WEIGHT IN POUNDS: 4.62		SHEET 1 OF 1