



Non-drop-in AR - requires gunsmithing
 Rifle-length gas system

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH ± 1° TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005	DRAWN	DL	
	CHECKED		
	ENG APPR.		
	MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
MATERIAL 416 Stainless Steel	Note: calculated weight shown at lower right, is for a .224 groove diameter at full length. Shorter lengths and fitting and chambering or caliber change will change weight.		
FINISH DO NOT SCALE DRAWING			

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SIZE A	DWG. NO. colt_ar	REV
WEIGHT IN POUNDS: 2.09		SHEET 1 OF 1