



Non-drop-in type AR barrel - requires gunsmithing
 Rifle-length gas system

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE
	DRAWN	DL	
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		
INTERPRET GEOMETRIC TOLERANCING PER:	Note: calculated weight shown at lower right, is for a .224 groove diameter at full length. Shorter lengths and fitting and chambering or caliber change will change weight.		
MATERIAL	416 Stainless Steel		
FINISH	DO NOT SCALE DRAWING		

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SIZE	DWG. NO.	REV
A	ar28_non	
WEIGHT IN POUNDS: 4.91		SHEET 1 OF 1