



Stevens model 110E series K shank is longer than original, muzzle end kept at .550" to avoid muzzle dia. too small with 28" long blank, original copy barrel was a 30-06

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: Unless otherwise specified ANGULAR: MACH $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$		NAME	DATE
	DRAWN	DL	
	CHECKED		
	ENG APPR.		
	MFG APPR.		
	Q.A.		

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INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 416 Stainless Steel
FINISH DO NOT SCALE DRAWING

Note: Calculated weight shown at lower right is for full length barrel in .308 caliber. Shortening barrel and fitting & chambering will reduce weight. Changing caliber will change weight.

SIZE A	DWG. NO. 110esk	REV
WEIGHT IN POUNDS: 2.73		SHEET 1 OF 1